# SYNTHESIS OF SILICON NITRIDE NANOTUBES USING NANOSTRUCTURAL CARBON

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#### Introduction

As we showed in [1,2], in 80<sup>th</sup> of the last century in the course of synthesis of sialons from kaolin (carbothermal reduction in nitrogen-containing medium) the sort of products strongly depends on the gas phase composition. When the process is performed in ammonia, the by-product of synthesis are silicon nitride fibers.

As noted in [3-23], during the elementary silicon nitriding in the ammonia flow  $Si_3N_4$  forms as fibers already at 1000 °C. The process proceeds through the intermediate stage where  $Si_xN_yH_z$  forms. Then, losing hydrogen, this compound transforms into  $Si_3N_4$ .

In the work presented the hypothesis of using nanostructural carbon to synthesize  $Si_3N_4$  nanotubes has been verified.

## **Experiment**

All the modifications of carbon have been used as a reducing additive into kaolin. These modifications formed on the cathode as deposit resulted from the arc synthesis of fullerenes.

Kaolin and deposit material were mixed in the ball mill. Then samples were subjected to thermal treatment at 1000-1600 °C in the nitrogen-containing medium. The phase composition has been determined using XRD. Morphology of the product has been observed using a transmission electron microscope.

### Results and discussion

The experiment performed has demonstrated that silicon nitride nanotubes begin to form at the temperature above  $1100^{\circ}\text{C}$  (Fig.1). The considerable number of fibers form at 1100-1400 °C when the processes of the carbothermal  $\text{SiO}_2$  reduction and the product nitriding to  $\text{Si}_2\text{ON}$  and further to  $\text{Si}_3\text{N}_4$  begin in the initial charge.

At temperatures above 1400  $^{o}C$  X-ray study on the cotton-like material clearly fixes three phases:  $\alpha$ - and  $\beta\text{-Si}_{3}N_{4}$  and Si $_{2}ON.$   $\alpha$  and  $\beta$  phases present in approximately equal amount.

Considering the information above and results of morphological investigations, one can note the following. Silicion nitride nanotubes begin to grow at temperatures above 1200 °C (Fig.2,3). At the temperature above 1400 °C the clear X-ray lines of nitride phases appear in diffractograms of the fibrous product. The halo corresponding to the nanotubes is

absent. This suggests that at this temperature nanotubes transform into the fibers and have the clear crystalline structure (Fig.4).

Using some technological methods, we have succeeded to produce the samples of nanotubes from pure  $\alpha$  or  $\beta$  phases of  $Si_3N_4$ .

Fig.5 (a,b,c) shows three IR transmission spectra for  $\beta$ -Si<sub>3</sub>N<sub>4</sub> taken on the one sample in depth of the cotton-like layer (The curve a - at the bottom, b - middle of fibres, c - upper part of the fibre). Analogous spectra have been taken for  $\alpha$ -Si<sub>3</sub>N<sub>4</sub> (the curve d - at the bottom of the fiber, e - surface).

#### **Conclusions**

When nanostructural carbon is used in the initial charge, the growth of fibers begins from the growth of nanotubes which gradually transform into fibers.

Carbon present in the deposit in the nanostructural state (and consequently in the active form), when mixed with kaolin, allows the decrease in the  $$\rm SiO_2$$  reduction temperature by  $\sim 200~\rm ^{o}C$ . This results in the fact that the  $\rm SiO_2$  reduction temperature approaches the temperature for silicon nitride fiber formation on the elementary silicon.

The holding time, the temperature and the medium have a great effect on the formation of nanotubes and their transformation into the fibers.

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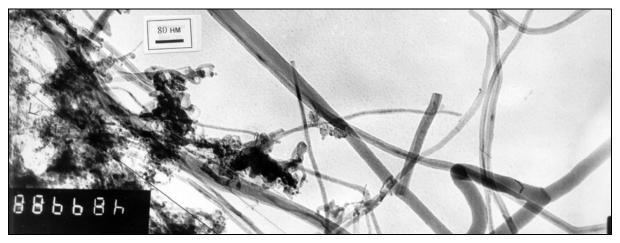
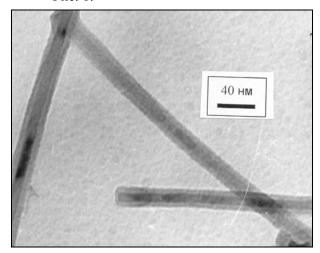


Рис. 1.



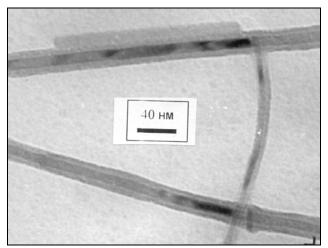


Рис. 2. Рис. 3.

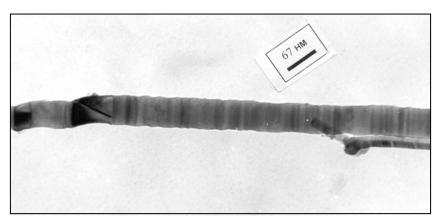


Рис. 4.

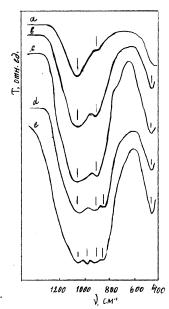


Рис. 5.